Work Order ID 93939 – SPLIT *93939*

November-27-12 3:08:18 PM

Item ID: D3847-043 **Accept** *N900040100* **Setup Start** *NS1*

Revision ID: **Stop** *NS2*

Item Name: FWD WEARPLATE ASSY, STD/ FLOAT GEAR

Start Date: 11/22/12 **Start Qty:** 4.00 *4* **Cust Item ID:**

Required Date: 12/07/12 **Req'd Qty:** 4.00 *4* **Customer:**

Reference:

Run Start *NR1*

Approvals: **Process Plan:** MLJ **Date:** 12-11-29 **Tooling:** **Date:** **Stop** *NR2*

QC: **Date:** **SPC (Y/N):** **Date:**

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	**Revision Nbr**								
D3847	B								
100		0.00							
100						4	0		JM 12-12-19
Waterjet	**Memo**	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D3847								
304 , 050	Dwg Rev: B								
	Prog Rev: B								
	2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110						4	0		JM 12-12-19
QC	**Memo**	0.00							
Quality Control									

DQA: _____ Date: _____

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: Date:

Work Order: _____

Part No. _____

NCR No. _____

DISPOSITION

- Rework ☐
- Scrap ☐
- Use-as-is ☐
- Work Order Update ☐

AGAINST DEPARTMENT/PROCESS

- Skid-tube ☐
- Machining ☐
- Thermoforming ☐
- Large Fab ☐
- Crosstube ☐
- Small Fab ☐
- Finishing ☐
- Composite ☐
- Water Jet ☐
- Prod. Eng. Coor. ☐
- Rec/Store/Packaging ☐
- Supplier ☐
- Engineering ☐
- Quality ☐
- Other ☐

Root Cause		Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data	☐									
Equip/Tooling	☐									
Operator	☐									
Material	☐									
Setup	☐									
Other	☐									
Process	☐									
Supplier	☐									
Training	☐									
Unapproved	☐									

FAULT CATEGORY

Landing Gear

- ☐ Bending
- ☐ Centre Not Concentric to O/S
- ☐ Cracks
- ☐ Crushed/Crimped
- ☐ Cuffs
- ☐ Heat Treat
- ☐ Inspection Strip in Tube
- ☐ Ripples in Bend
- ☐ Torque Waves in Extrusion
- ☐ Turning Sequence
- ☐ Wave/Twist in Tube

General

- ☐ Bend
- ☐ BOM/Route
- ☐ Broken/Damaged
- ☐ Burrs
- ☐ Contamination
- ☐ Countersink
- ☐ Cut Too Short
- ☐ Drill Holes
- ☐ Drawing
- ☐ Finish
- ☐ Folio
- ☐ Grain
- ☐ Hardware
- ☐ Inspection Incomplete
- ☐ Instructions Incomplete/Unclear
- ☐ Maintenance
- ☐ Mislabeled
- ☐ Misread
- ☐ Offset
- ☐ Out of Calibration
- ☐ Out of Sequence
- ☐ Outside Dimensions
- ☐ Ovalized
- ☐ Over/Under tolerance
- ☐ Part Incorrect
- ☐ Part Lost/Missing
- ☐ Part Moved
- ☐ Positioned Wrong
- ☐ Power Loss/Surge
- ☐ Pressure/Forced
- ☐ Temperature/Cure
- ☐ Weld
- ☐ Wrong Stock Pulled
- ☐ Other _____

_____

_____

_____

Work Order ID 93939 *93939*

November-27-12 3:08:18 PM

Item ID: D3847-043 **Accept** *N900040100* **Setup Start** *NS1*

Revision ID: **Stop** *NS2*

Item Name: FWD WEARPLATE ASSY, STD/ FLOAT GEAR

Start Date: 11/22/12 **Start Qty:** 4.00 *4* **Cust Item ID:**

Required Date: 12/07/12 **Req'd Qty:** 4.00 *4* **Customer:**

Reference:

Run Start *NR1*

Stop *NR2*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00				4			
120									
QC	Memo	0.00 12-12-20							
Quality Control									
130		0.00				4			12/04/03
130									
Brake NC	Memo	0.00							
Brake NC	form as per dwg D3847								
140	QC5- Inspect part completeness to step on W/O	0.00				4			
140									
QC	Memo	0.00 13-1-3							
Quality Control									

DQA: _____ Date: _____

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: Date:

Work Order: _____

Part No. _____

NCR No. _____

DISPOSITION

- Rework ☐
- Scrap ☐
- Use-as-is ☐
- Work Order Update ☐

AGAINST DEPARTMENT/PROCESS

- Skid-tube ☐
- Machining ☐
- Thermoforming ☐
- Large Fab ☐
- Crosstube ☐
- Small Fab ☐
- Finishing ☐
- Composite ☐
- Water Jet ☐
- Prod. Eng. Coor. ☐
- Rec/Store/Packaging ☐
- Supplier ☐
- Engineering ☐
- Quality ☐
- Other ☐

Root Cause		Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data	☐									
Equip/Tooling	☐									
Operator	☐									
Material	☐									
Setup	☐									
Other	☐									
Process	☐									
Supplier	☐									
Training	☐									
Unapproved	☐									

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- ☐ Cut Too Short
- ☐ Drill Holes
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- ☐ Finish
- ☐ Folio
- ☐ Grain
- ☐ Hardware
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- ☐ Maintenance
- ☐ Mislabeled
- ☐ Misread
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- ☐ Out of Calibration
- ☐ Out of Sequence
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- ☐ Pressure/Forced
- ☐ Temperature/Cure
- ☐ Weld
- ☐ Wrong Stock Pulled
- ☐ Other

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Work Order ID 93939

93939

November-27-12 3:08:18 PM

Item ID: D3847-043 **Accept** *N900040100* **Setup Start** *NS1*
Stop *NS2*

Revision ID:

Item Name: FWD WEARPLATE ASSY, STD/ FLOAT GEAR

Start Date: 11/22/12 **Start Qty:** 4.00 *4*

Required Date: 12/07/12 **Req'd Qty:** 4.00 *4*

Reference:

Cust Item ID:

Customer:

Run Start *NR1*
Stop *NR2*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3	0.00							
150 Powdercoat	M122966 START: 10:00					4	ϕ	BK 13-1-8.	
Powder Coating	Memo OVEN: 320° FINISH: 10:30	0.00							
160	QC3- Inspect Part Finish	0.00							
160 QC						4 x d		11/30/12	
Quality Control	Memo	0.00							
170		0.00							
170 Small Fab						2			11/30/12
Small Fab	Memo	0.00							

DAS 30 9-89

1- Bond gasket to inner surface of wearplate using a thin layer of 3m 1300/1300L scotch grip adhesive as per dwg D3847

BATCH: M123676

DQA: _____ Date: _____

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: Date:

Work Order: _____

Part No. _____

NCR No. _____

DISPOSITION

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- Scrap ☐
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- Work Order Update ☐

AGAINST DEPARTMENT/PROCESS

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- Thermoforming ☐
- Large Fab ☐
- Crosstube ☐
- Small Fab ☐
- Finishing ☐
- Composite ☐
- Water Jet ☐
- Prod. Eng. Coor. ☐
- Rec/Store/Packaging ☐
- Supplier ☐
- Engineering ☐
- Quality ☐
- Other ☐
- ☐

Root Cause		Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data	☐									
Equip/Tooling	☐									
Operator	☐									
Material	☐									
Setup	☐									
Other	☐									
Process	☐									
Supplier	☐									
Training	☐									
Unapproved	☐									

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- ☐ Grain
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- ☐ Maintenance
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- ☐ Other _____

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Work Order ID 93939 *93939*

November-27-12 3:08:18 PM

Item ID: D3847-043 **Accept** *N900040100* **Setup Start** *NS1*
Revision ID: **Stop** *NS2*
Item Name: FWD WEARPLATE ASSY, STD/ FLOAT GEAR

Start Date: 11/22/12 **Start Qty:** 4.00 *4* **Cust Item ID:**
Required Date: 12/07/12 **Req'd Qty:** 4.00 *4* **Customer:**
Reference:

Run Start *NR1*
Stop *NR2*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	QC5- Inspect part completeness to step on W/O	0.00				(2)			DAS 38 9-89 DEC 0 1 2014
180 QC Quality Control	Memo	0.00							
190	Identify as per dwg & Stock Location: FP-002	0.00				x2			14/12/01
190 Packaging Packaging	Memo	0.00							
200	QC21- Final Inspection - Work Order Release	0.00							14/12/2
200 QC Quality Control	Memo	0.00							

No closed/costed inv. ady (2) 14-12-01

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: Date:

Work Order: _____

Part No. _____

NCR No. _____

DISPOSITION

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- Use-as-is ☐
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AGAINST DEPARTMENT/PROCESS

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- Water Jet ☐
- Prod. Eng. Coor. ☐
- Rec/Store/Packaging ☐
- Supplier ☐
- Engineering ☐
- Quality ☐
- Other ☐

Root Cause		Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data	☐									
Equip/Tooling	☐									
Operator	☐									
Material	☐									
Setup	☐									
Other	☐									
Process	☐									
Supplier	☐									
Training	☐									
Unapproved	☐									

DEC 0 1 2017

FAULT CATEGORY

Landing Gear

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- ☐ Temperature/Cure
- ☐ Weld
- ☐ Wrong Stock Pulled
- ☐ Other

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Picklist Print

November-27-12 3:08:17 PM

Work Order ID: 93939
Parent Item: D3847-043
Parent Item Name: FWD WEARPLATE ASSY, STD/ FLOAT GEAR
Comments: IPP RevA: New issue DD verified by:EC

Start Date: 11/22/12 **Required Date:** 12/07/12
Start Qty: 4.00 **Required Qty:** 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3846-3 GASKET		Manufactured	No				Each	2.0000		4			
				Location		**Loc Qty**		**Loc Code**	DAS 30 9-89				
				FP002		2							
					89605	2							
M304S18GA 304/316 .050 Sheet		Purchased	No				sf	54.2649		~~4.5473~~684 4.6			
				Location		**Loc Qty**		**Loc Code**					
				MAT020		54.264947							
					120243	2.5							
					121626	1.65							
					121660	11.000737							
					123155	36.66421							
					123372	2.45							

Jm 12-12-19

124029

124029

DQA: _____ Date: _____

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: Date:

Work Order: _____

Part No. _____

NCR No. _____

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- Work Order Update ☐

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- Finishing ☐
- Composite ☐
- Water Jet ☐
- Prod. Eng. Coor. ☐
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- Supplier ☐
- Engineering ☐
- Quality ☐
- Other ☐

Root Cause		Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data	☐									
Equip/Tooling	☐									
Operator	☐									
Material	☐									
Setup	☐									
Other	☐									
Process	☐									
Supplier	☐									
Training	☐									
Unapproved	☐									

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Landing Gear

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- ☐ Power Loss/Surge
- ☐ Pressure/Forced
- ☐ Temperature/Cure
- ☐ Weld
- ☐ Wrong Stock Pulled
- ☐ Other

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DART AEROSPACE LTD	Work Order:	93939
Description: Plate	Part Number:	D3847-3
Inspection Dwg: D3847 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

[X] First Article [ ] Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.188	+0.005/-0.001	0.192"	–		V	JKmo1
0.300	+/-0.010	0.305"	–		V	
0.300	+/-0.010	0.304"	–		V	
3.280	+/-0.010	3.280"	–		V	
2.45	+/-0.030	2.461"	–		V	
4.13	+/-0.030	4.134"	–		V	
1.69	+/-0.030	1.691"	–		V	
0.75	+/-0.030	0.758"	–		V	
6.88	+/-0.030	6.877"	–		V	
10.000	+/-0.010	10.000"	–		V	Protractor
18.000	+/-0.010	18.000"	–		T	JKmo6
39.53	+/-0.030	35.53"	–		T	
14.484	+/-0.010	14.484"	–		T	
28.967	+/-0.010	28.967"	–		T	
32.467	+/-0.010	32.467"	–		T	
33.967	+/-0.010	33.967"	–		T	
37.467	+/-0.010	37.467"	–		T	
0.050	+/-0.010	0.047"	–		V	

Measured by:	JM
Date:	12-12-19

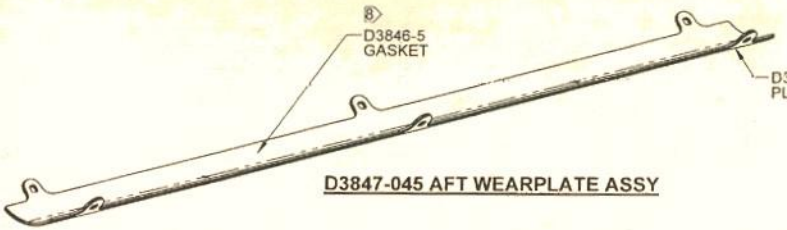
Audited by:	DAS 15
Date:	12 Dec 20

Prototype Approval:	N/A
Date:	N/A

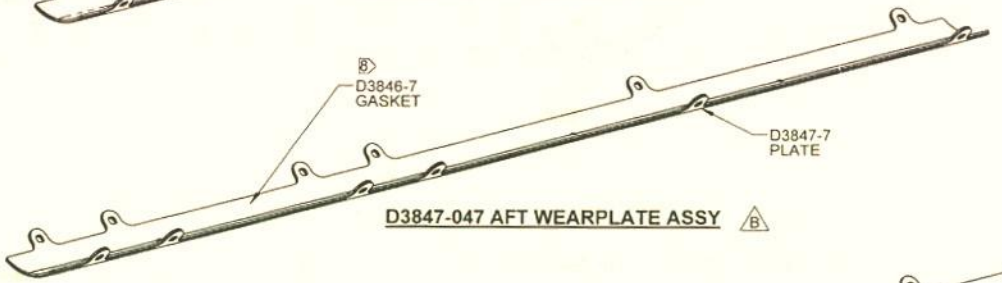
Rev	Date	Change		Revised by	Approved
A	09.09.28	New Issue	P/O D3847-043	KJ	

D3847-1 WEARPAD

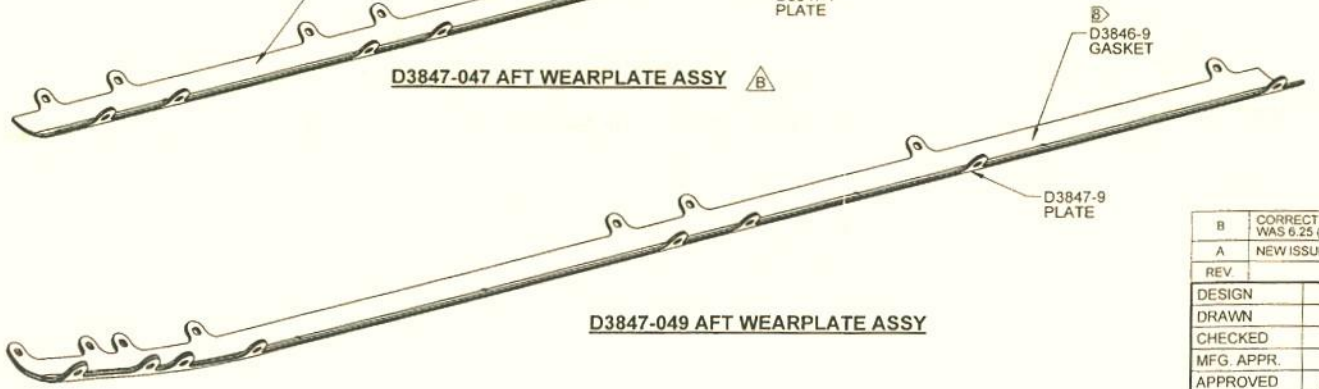
D3847-043 FWD WEARPLATE ASSY



D3847-045 AFT WEARPLATE ASSY



D3847-047 AFT WEARPLATE ASSY (B)



D3847-049 AFT WEARPLATE ASSY

ITEM	QTY -043	QTY -045	QTY -047	QTY -049	P/N	DESCRIPTION
1	X				D3847-043 ✓	FWD WEARPLATE ASSY, STD/FLOAT GEAR
2		X			D3847-045 ✓	CENTER WEARPLATE ASSY, STD/FLOAT GEAR
3			X		D3847-047 ✓	AFT WEARPLATE ASSY, STD GEAR
4				X	D3847-049 ✓	AFT WEARPLATE ASSY, FLOAT GEAR
11	1				D3847-3	PLATE
12		1			D3847-5	PLATE
13			1		D3847-7	PLATE
14				1	D3847-9	PLATE
15	1				D3846-3	GASKET
16		1			D3846-5	GASKET
17			1		D3846-7	GASKET
18				1	D3846-9	GASKET
31	A/R	A/R	A/R	A/R	1300 (OR 1300L)	3M SCOTCH-GRIP ADHESIVE

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3847-XXX" USING YELLOW PAINT MARKER AT INSIDE SURFACE
7) WEIGHT: D3847-043 = 1.71 lbs
D3847-045 = 1.49 lbs
D3847-047 = 2.00 lbs
D3847-049 = 4.21 lbs
8) BOND D3846-X GASKET TO INNER SURFACE OF WEARPLATE USING A THIN LAYER OF 3M 1300/1300L SCOTCH GRIP ADHESIVE

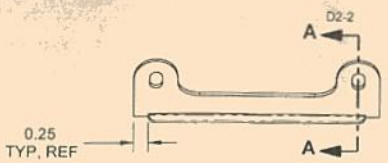
D3847-11 WEARPAD

RELEASED
9/01/15 MM

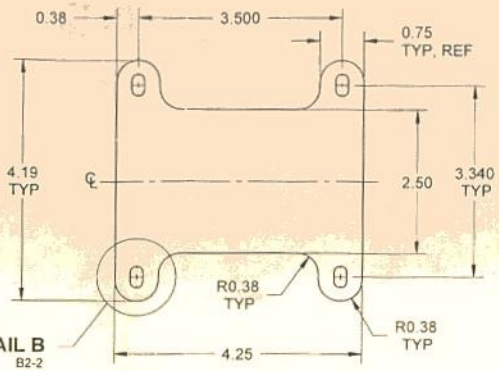
REV.	DESCRIPTION	BY	DATE
B	CORRECT TYPO D3847-047 WAS D3847-045. ZN B5-1; 5.82 WAS 6.25 (ZN A4-2); 45.28 WAS 45.71 (ZN B4-5)	RF	09.06.30
A	NEW ISSUE	RF	09.03.30

DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	RF		
CHECKED	RH	DRAWING NO. D3847	REV. B
MFG. APPR.			SHEET 1 OF 7
APPROVED	MM	TITLE WEARPLATE ASSY	SCALE NTS
DE APPR.			
DATE	09.06.30		

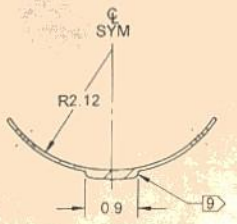
93939



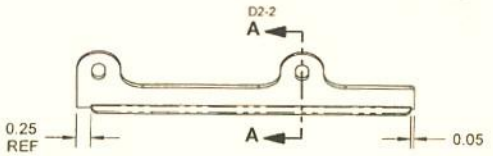
D3847-1 WEARPAD
MADE FROM D3847-1F FLAT PATTERN



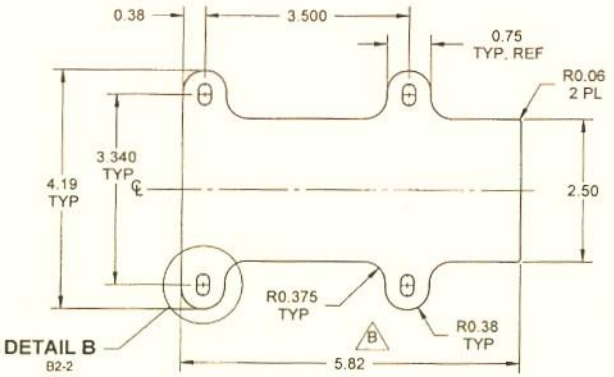
D3847-1F FLAT PATTERN



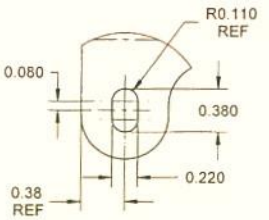
SECTION A-A D7-2 B7-2



D3847-11 WEARPAD
MADE FROM D3847-11F FLAT PATTERN



D3847-11F FLAT PATTERN



DETAIL B C5-2 B5-2
TYP, SCALE 2X

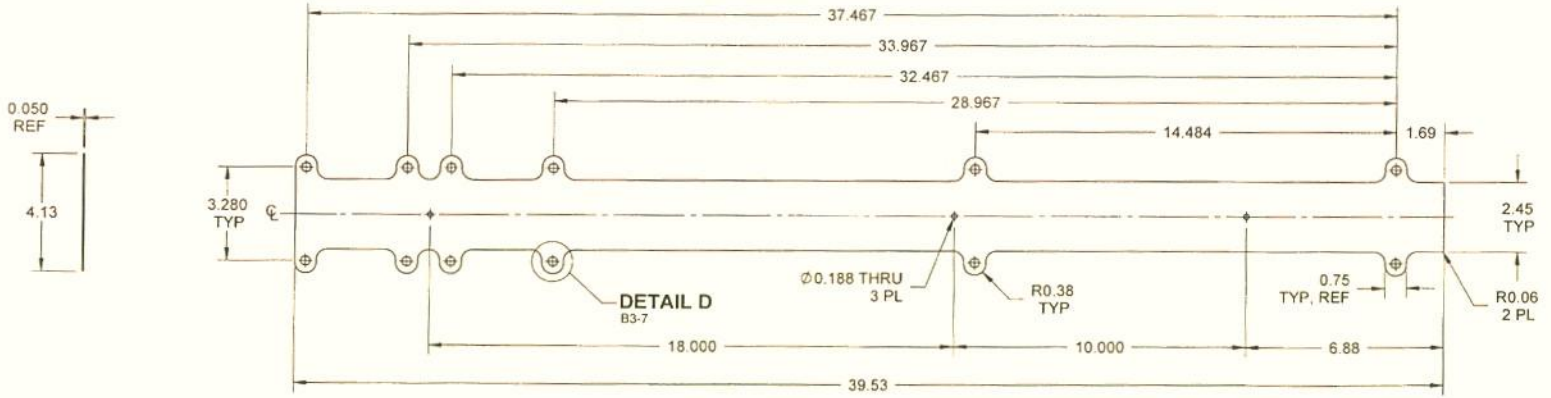
NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL PER AMS 5513 OR AMS 5524, 16 GAUGE (0.063 THICK), (REF. DART SPEC. M304S16GA)
2) FINISH: POWDER COAT "GREY SANDTEX" (4.3.5.6) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3847-X" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT:
   D3847-1 = 0.03 lbs
   D3847-11 = 0.47 lbs
8) WELD PER QSI 004
9) APPLY 2 LAYERS OF 2059B HARDCOAT WELDS TO WITHIN 0.25 OF WEARPAD ENDS 0.19 TO 0.25 THICK UNLESS OTHERWISE INDICATED

RELEASED
09/07/15 MB

DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA
DRAWN	RF	DRAWING NO. D3847 REV. B
CHECKED		SHEET 2 OF 7
MFG. APPR.		TITLE WEARPLATE ASSY SCALE NTS
APPROVED		
DE APPR.		
DATE	09.06.30	

93939

D3847-3 PLATE
MADE FROM D3847-3F FLAT PATTERN



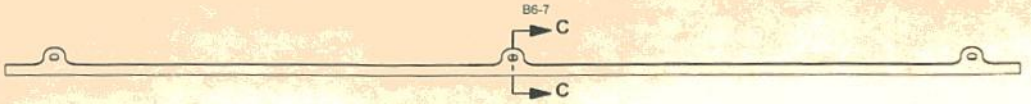
D3847-3F FLAT PATTERN

RELEASED
6/16/15

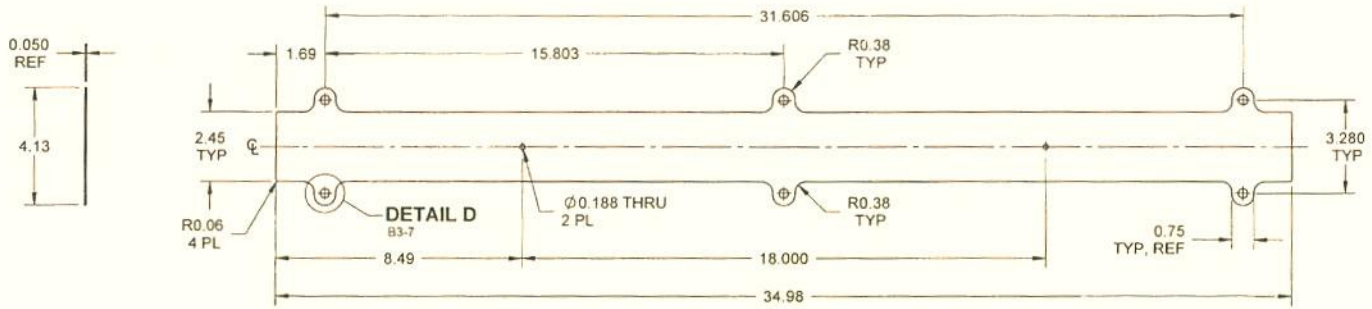
NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL PER AMS 5513 OR AMS 5524, 18 GAUGE (0.050 THICK), (REF. DART SPEC. M304S18GA)
2) FINISH: POWDER COAT "GREY SANDTEX" (4.3.5.6) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 1.46 lbs

DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA
DRAWN	RF	
CHECKED		DRAWING NO. D3847 REV. B
MFG. APPR.		SHEET 3 OF 7
APPROVED		TITLE WEARPLATE ASSY SCALE NTS
DE APPR.		
DATE	09.06.30	

93539



D3847-5 PLATE
MADE FROM D3847-5F FLAT PATTERN



D3847-5F FLAT PATTERN

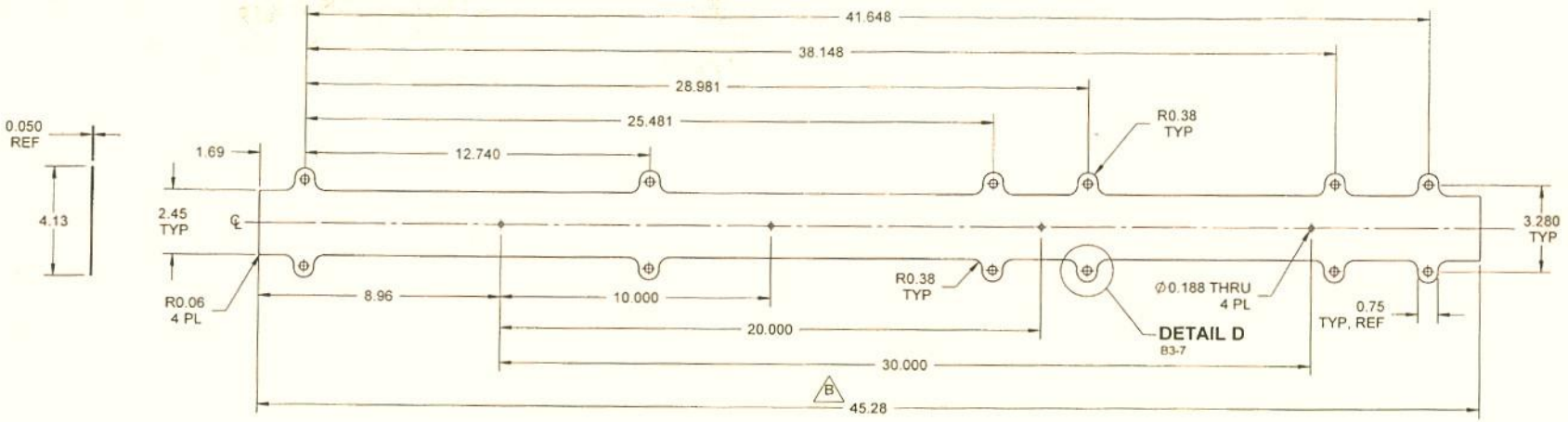
RELEASED
9/6/15 MH

NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL PER AMS 5513 OR AMS 5524, 18 GAUGE (0.050 THICK), (REF. DART SPEC. M304S18GA)
2) FINISH: POWDER COAT "GREY SANDTEX" (4.3 5.6) PER DART QSI 005 4 3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 1.29 lbs

DESIGN	RF	DART AEROSPACE USA, INC.
DRAWN	RF	PORT HADLOCK, WA
CHECKED		DRAWING NO. D3847 REV. B
MFG. APPR.		SHEET 4 OF 7
APPROVED		TITLE WEARPLATE ASSY SCALE NTS
DE APPR.		
DATE 09.06.30		

93939

D3847-7 PLATE
MADE FROM D3847-7F FLAT PATTERN



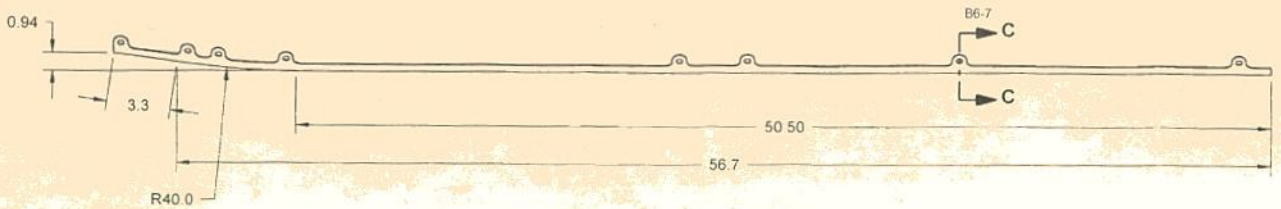
D3847-7F FLAT PATTERN

RELEASED
09/07/10 MD

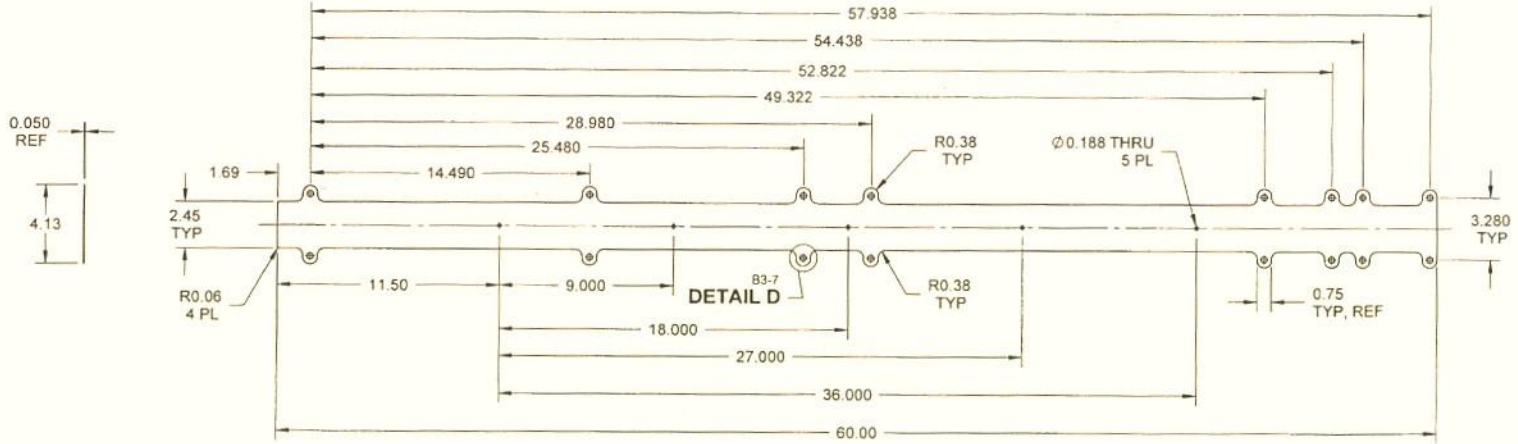
NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL PER AMS 5513 OR AMS 5524, 18 GAUGE (0.050 THICK), (REF. DART SPEC. M304S18GA)
2) FINISH: POWDER COAT "GREY SANDTEX" (4.3.5.6) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 1.70 lbs

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	RH	DRAWING NO.	REV. B
MFG. APPR.	GS	D3847	SHEET 5 OF 7
APPROVED	NH	TITLE	SCALE
DE APPR.		WEARPLATE ASSY	NTS
DATE	09.06.30		

93939



D3847-9 PLATE
MADE FROM D3847-9F FLAT PATTERN



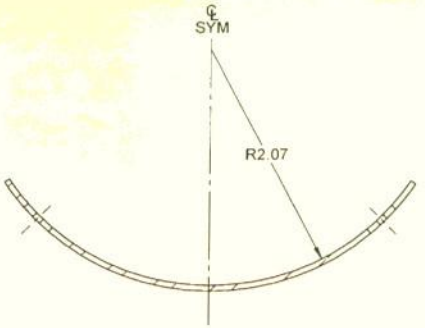
D3847-9F FLAT PATTERN

RELEASED
09/07/5 MD

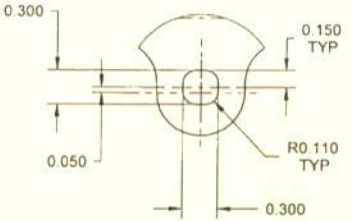
NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL PER AMS 5513 OR AMS 5524, 18 GAUGE (0.050 THICK), (REF. DART SPEC. M304S18GA)
2) FINISH: POWDER COAT "GREY SANDTEX" (4.3.5.6) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 3.86 lbs

DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA
DRAWN	RF	
CHECKED	RF	DRAWING NO. D3847 REV. B
MFG. APPR.		SHEET 6 OF 7
APPROVED	AM	TITLE WEARPLATE ASSY SCALE NTS
DE APPR.		
DATE	09.06.30	

93939



SECTION C-C D4-3 D4-4 D3-5 D3-6
SCALE 4X



DETAIL D B5-3 B6-4 B3-5 B5-6
TYP. SCALE 4X

RELEASED
09/07/15 MD

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	AF	DRAWING NO	REV. B
MFG. APPR.	EE	D3847	SHEET 7 OF 7
APPROVED	MS	TITLE	SCALE
DE APPR.	AF	WEARPLATE ASSY	NTS
DATE	09.06.30		